

**ENGINEERING CHANGE NOTICE**  
**DART AEROSPACE LTD**

Date:	15.02.25	Job No.:	ADR Yes/No:	N	ADR Date:		ECN #:	15- 535
Product No.:	D117-840		Created By:	VS	Approved By:			
Product Name:	Bearpaws		Checked By:					

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF	
Production Manager / Coord.	Y	LL/MF	
Purchasing Coord.	N	CL	
Production Engineering Coord.	Y	DD/JLM	
Production Engineering Coord.	N	DL	
Customer Order Processing	N	SL/BG	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS/ED	
QC Coordinator	Y	PD	
Customer Support	Y	SW/LM	
Customer Technical Support	Y	MB/HS	
Marketing	Y	KO/SL	
Sales Support Manager	Y	CP	

**Reason for Change:**

Cushion is rotating out of place

**Documents Affected:**

D4799 Rev. C, IIN-D117-840 Rev. B

**IF APPLICABLE:**    NCR: \_\_\_\_\_

PAR: 14-368

CAR: \_\_\_\_\_

CIR: \_\_\_\_\_

URF: 15-532

**PAPERWORK UPDATE**

**PARTS MUST COMPLY**

**PREVIOUS PARTS SATISFACTORY**

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	Y	MB	Case 8269	
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item.ID's Under Review (URF)	Y	VS	URF15-532	15.02.25 VS
6	Update Master Document List (MDL)	Y	VS	MDL-D117-840 Rev. D	15.02.25 VS
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ		15.03.30
12	Update Product Specification Files (Bluefiles)	Y	KJ		15.03.30
13	Update Approved/Preliminary Dwg PDF Files	Y	KJ		15.03.30
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	N			
17	Update / Verify Airworthiness Release Certificate Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	KJ	D117-840-011 now at CHG 002	15.03.30
19	Create / Update Packaging Process Plan (PPP)	Y	KJ		15.03.30
20	Red Decals required on Packaging Process Plan (PPP)?	N			15.03.30
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	KJ		15.03.30
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ		15.03.30
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			15.03.30
25					

**Description / Action**

- Send qty(4) D4012-1 and qty(4) D4799-1 to Norsk Luftambulanse
- Update online product documentation to include new IIN-D117-840
- Update D117-840-011 kits in stock with new paperwork and new D4012-1 Cushions/D4799-1 Clamps

4/3/2014

→ 3/20/2014

Surf Rev.B - 131215

→ 131214

11/5/2013

ECN Verified & Complete:

Date:

## List Lots

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Criteria : Item ID: d117-840-011 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
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D117-840-011 Bearpaw with Wearplates	Main Warehouse FG014	129609	3/17/15	3.0000	QC21	CHG001
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Total: 3.0000

## List Lots

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Criteria : Item ID: d4799-1 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D4799-1 Clamp	Main Warehouse st543	129612	3/16/15	29.0000	QC21		
			Total:	29.0000			